



FluoSolv™ DX

Technical Information

Vapor Degreasing & Defluxing Solvent

Introduction

FluoSolv™ DX is a proprietary blend of non-flammable hydrofluoroethers (HFEs), trans-1,2-dichloroethylene (t-DCE) and methanol. It is intended for precision degreasing applications for removal of particulates, fingerprints and light oils.

FluoSolv™ DX is a drop-in replacement for AK-225, Vertrel® MCA and similar vapor degreasing solvents.

FluoSolv™ DX solvent blending technology leverages the chemical solvency of the fluid as well as its physical properties such as high density, low surface tension and low viscosity for optimal performance. Our research has shown that to clean metal surfaces in the shortest amount of time the solvent must flow extremely close to the surface of the part to dissolve the contaminant & push it away to render the surface clean.

Vertrel is a registered trademark of the DuPont company

User Benefits

NuGenTec FluoSolv™ DX is ideally balanced to deliver performance, worker safety and desirable environmental properties.

- Non-ozone depleting chemical (ODC)
- Drop-in replacement for AK-225
- Low global warming potential (GWP)
- Low toxicity; high allowable exposure limit (AEL);
- Non-Flammable; Non-Hazardous
- Chemically stable; will not go acid

Material Compatibility

FluoSolv™ DX is compatible with all metals, ceramic and other non-conducting materials. Most elastomeric materials are compatible except fluoroelastomers such as Viton & Kalrez which tend to swell. It is recommended that all materials be tested prior to use. See Table 1.

Table 1: Material Compatibility

	Compatible	Additional Testing Required
Metals	Aluminum, Copper, S/S Titanium, Brass, Tungsten	-
Elastomers	Neoprene, Butyl Rubber, EPDM, Kynar (PVDF)	Fluoroelastomers, Viton A & B, Kalrez**
Plastics	HDPE, PTFE, Nylon, PVC Epoxy, Phenolic	ABS, Acrylic, Polycarbonate*

** Viton & Kalrez are fluoroelastomers that tend to swell when exposed to fluorinated fluids; dimensional changes are reversible

* Acrylics & Polycarbonates in stressed conditions are more susceptible to solvent attack at elevated temperatures.

Table 2: Physical Properties

Property	NuGenTec FluoSolv™ DX	Asahi AK-225	DuPont Vertrel® MCA	Honeywell Solstice®	nPB
Boiling Point °C [°F]	41 [106]	54 [129]	39 [102]	19 [66]	71 [160]
Density at 25°C (77°F) kg/liter [lb/gal]	1.28 [10.9]	1.55 [12.9]	1.41 [11.7]	1.27 [10.6]	1.35 [11.26]
Surface Tension at 25°C (77°F) dyne/cm	19.5	16.2	21.2	12.7	25.9
Viscosity at 25°C (77°F), cPs	0.46	0.59	0.59	0.53	0.49
Vapor Pressure at 25°C (77°F) kPa	38	38.5	62	152	20.3
Heat of Vaporization @bp cal/g	62	35	67.3	45.6	58.8
Global Warming Potential	350	370	806	1	n/a
Ozone Depleting Chemical	No	Yes	No	No	No
Volatile Organic Compounds (VOC) g/l	995	0	536	0	1,350
Allowable Exposure Limit (AEL) ppm	400	100	200	800	<10
Worker Exposure Ceiling (ppm)	No	No	400 ^a	No	10
KB Value	90	31	50	25	125

VERTREL is a registered trademark of DuPont Company

a: Has a ceiling of 400 ppm due to its acute toxicity. None of the above solvents have any stipulated ceiling on AEL



Worker Safety

FluoSolv™ DX has a calculated AEL (Acceptable Exposure Limit) of 400 ppm based on its individual components. However, like any industrial solvent or chemical, FluoSolv™ DX should be handled with care to make sure exposure to humans is being minimized.

Please refer to the MSDS for information on both chronic and acute toxicity-related data for the individual ingredients.

NuGenTec FluoSolv™ DX exhibits no closed cup or open cup flash point and is not classified as a flammable liquid per established definitions by NFPA or DOT, however being volatile, vapors may become flammable in air. Flash point data and vapor flammability limits in air are shown in Table 3 below .

Table 3: Flammability

	Test Method	FluoSolv™ DX
Flash Point (CC)	ASTM D93	None
Flash Point (OC)	ASTM D1310	None
Flammability in Air	ASTM E681	
Lower Explosivity		6.2 vol%
Upper Explosivity		10.5 vol%

Storage

FluoSolv™ DX is thermally & chemically a very stable solvent. It is non-reactive, has low water solubility and will not oxidize or degrade when exposed to air. It is not affected by any sunlight or other sources of UV radiation. Common industrial practice should be implemented for storage; keep away from human food source and extreme temperature conditions. Freezing temperatures will cause the drums to compress and hot conditions will balloon the drum. The product in any case is perfectly usable.

Solvent Recycling

FluoSolv™ DX is a stable azeotropic blend easy to reclaim and reuse by simple distillation process. Commercially available modular recycling units can easily be added to realize sizable savings in solvent usage. Solvent recovery yields are typically in the range of 80 to 95%.

Please contact the FluoSolv™ Technical Services group for information.

Product Specifications

FluoSolv™ DX Composition (Typical)

Fluorinated Fluid Mixture	> 25 wt%
Trans-dichloroethylene	< 75 wt%
Methanol	Proprietary
Water	< 100 ppm
Non-volatile residue	<100 ppm (drums) <200 ppm (pails)
Appearance	Clear, colorless

Packaging & Availability

FluoSolv™ DX is available in three package sizes

- 55-gal lined metal drums (net wt. 55)
- 5-gal lined pails (net wt. 55 lb.)
- 1 gal amber glass bottles (net wt. 11 lb.)

Note: Drum & Pail have phenolic liner

All package sizes are inventoried at Emeryville, CA & Atlanta, GA. Lead times are 1-3 business days after receipt of order.

For further information about FluoSolv™ DX and purchasing please contact office listed below closest to you.

Ecolink

**Customer Service Center
2177-A Flintstone Dr.
Tucker, GA 30084**

Toll Free (US only): 800-563-1305
Tel (outside US): 770-621-8240

Email: fluosolv@ecolink.com

NuGenTec

**Custom Fluorinated Products
1155 Park Ave
Emeryville, CA 94608**

Toll Free (US only): 800-409-3142
Tel (outside US): 404-229-2406

Email: fluosolv@nugentec.com

FluoSolv Technical Services

**Product & Technology Development
1155 Park Ave
Emeryville, CA 94608**

Toll Free (US only): 800-409-3142
Tel (outside US): 408-390-0767

Email: tech@nugentec.com

