

**NuLube UltraDraw S52: Semi-viscous chlorinated paraffin lubricant for deep drawing, stamping, punching, pressing, bending and forming. Extremely high lubricity. Safe on most metals. Protects against rust. Low odor fluid. Safe to work with.**

**Applications:**

**NuLube UltraDraw S52** is designed to assist in many metal-forming operations to include but not limited to; drawing, stamping, punching, pressing, bending, and forming. **NuLube UltraDraw S52** has been formulated to replace heavy-duty oil based lubes for metal punching, stamping and drawing applications, which typically require vapor degreasing for cleaning. Special concentrated formulation won't smoke or evaporate away or dry down. Clings to surfaces and protects against corrosion. Semi-synthetic formula washes off easily with water allowing for subsequent painting or plating operations. For best results, **NuLube UltraDraw S52** should be cleaned with a neutral to alkaline cleaner.

**Typical Usage Parameters:**

	<b>NuLube UltraDraw S52</b>
Description	Ultra Heavy-Duty Semi-Viscous Lubricant
Viscosity SUS @ 100°F	1,200
Concentration Range	100%
Operating temperatures	Ambient
Stamping	•
Ferrous metals	•
Aluminum/brass/copper	•
Galvanized	•
Deep Drawing	•
Extra rust protection	•

**Physical Properties:**

	<b>NuLube UltraDraw S52</b>
pH, concentrate	N/A
pH, @ 5% bv	N/A
Bulk Density, #/gal	8.0
Oils & Insolubles	None
VOC (at max use level, 100%)	< 0 g/L
Flash point	>500°F
Chelates	None
Solubility in water	No
Silicated	No
Chlorinated	Yes – (Chlorinated Paraffin)

**Availability:** 5-gallon and 55-gallon containers; 300-gallon tote-bins and bulk tankers.

**Storage:** Keep out of direct sunlight. Keep from freezing. Store between 40-120°F.

**Disposal:** Dispose of in accordance with local, state, and federal regulations. For assistance with disposal contact NuGeneration Technologies at 888-99-NuGen or email: [info@nugentec.com](mailto:info@nugentec.com)