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COOLANT MANAGEMENT REPORT

Example Company Report

Coolant: NuKut SO 25 Cl

Report # #3
Date: _____
Account Manager: _____

Machine #	Date Sampled	Actual Conc. % bv	pH	Non-emulsified Tramp oil	TDS (ppm)	Sediment %	Bacterial counts (col/ml)	Fungal Counts (col/ml)	Corrective Action	Comments
Reccomended Paramaters:		**5-10%**	**8-9.8**	**<0.5%**	**<2500**	**<0.5%**	**<10^3**	**<10^2**		
Lathe 275	18-Sep	3.0	6.6	0.20%	-	Nil	10^3	Nil	1. Add coolant to increase concentration. 2. Add Biocide to reduce Bacteria. 3. Add KOH or Soda Ash to Raise pH.	
Mill 107	18-Sep	9	9.2	0.20%	-	Nil	Nil	Nil		
Mill 195	18-Sep	9	9.3	0.20%	-	Nil	Nil	Nil		